

AMS2000 PROGRAM MANUAL



A6160 * CORPORATE PIECE GOODS MASTER

The purpose of this program is to build and maintain the Piece Goods master from the corporate level. The Piece Good must be entered before any fabric updates such as style/fabric cross reference, fabric purchase orders, etc.

Data Base: AMS2

Data Sets: Fabric/Loc, Tables, FAB, XREF

FUNCTION KEYS

F1	Add
F2	Change
F3	Delete
F4	Inquiry
F6	Clear the screen
F7	Correct Errors
F8	End the job

OPTIONS

1632	Access table CL (US Boys color table)
2032	Fabric Content & Fabric Origin Mandatory
2034	Access Fabric Master Information by Pattern Number

Tables Used: **34-MIII/Vendor** This field will be validated against table 34 and the literal (vendor name) will display on the screen.

98-CONTENT This field will be validated against table 98 and the literal (fabric content) will display on the screen.

Table 34 has to be set up before updating the fabric master

? can be used in the following fields to lookup information.

FABRIC, CLR, VEND, and CONTENT

Grp (2)

Type the code for the fabric group using numbers and/or letters. This is the major sort for the #600 fabric status report and gives subtotals by fabric group. Also it is used in MPC610A, MPC637, Fabric Inquiry, etc.

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Type (2)
If a 'T' (T followed by a space) is entered the fabric code is considered a trimming (zippers, elastic, etc) then you can get some reports with or without trimmings (MPC680, MPC610A, etc)

Clr(3)
Type in the color using numbers and/or letters

Fabric code (8)
Type the fabric code using numbers and/or letters

WD(2)
Fabric width. Usually 48" to 60". (it prints on MPC637 report)

UM (2)Type the unit of measure for the inventory. (YD=yards, EA=each, DZ=dozen, etc)

CNV FCT
Conversion factor number. If the fabric is purchased in one unit of measure and used in inventory in another unit of measurement, then the fabric purchase units must be converted.

VEND (4)
Vendor or mill number. This number must be already set up in table 34.

SN (1)
Season code (mandatory)

DV (2)
Use only if division is exclusive.

ST (2)
Statuscode(futuredevelopment)

LT (2)
Average lead time in weeks. (number of weeks between the purchase order date and the deliver date)

STD CST
Standard cost (you can get an inventory report - MPC680 - based on std cost)

ACT CST
Actual cost(second cost used For different reasons, like depreciation, etc) you can get an inventory report = PC680 - based on this cost)

CN (2)Fabric content. Set up in table 98 (alphanumeric) it will print on MPC637 report

OR (2)Origin future development

Long Descripti on (30)Long description (it will update table #86)

Descr (8)Fabri c description (alphanumeric)

Pattern (8)Pattern code. This can be used for the mill's pattern number. (alphanumeric) or as part of the description

Houses (1)
Show all houses that may be accessed in order to update the houses you have to type 'Y' in the specified blocks

***** FABRIC MASTER *****

ENTER FUNCTION

FABRIC	CLR	TYPE	GRP	WD	UM	CNV FCT	VEND
SN	DV	ST	LT	STD CST	ACT CST	ORIGIN	CONTENT
PATTERN	DESCR	LONG DESCRIPTION					

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f1 ADD	f2 CHANGE	f3 DELETE	f4 INQUIRE	T7 RRORS	T8 EXIT
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To Add A Fabric Record

Press the F1 key to enter into the 'ADD' mode.
Type information in the appropriate fields.
Press 'enter'. The program will verify the information in the fields and then add the record. If there is any errors, press 'f7' to view all the error message, fix errors and press 'enter' to re-verify and add the record.

To Change a Fabric Record

Press F2 key
Type in Fabric Code
Color Code

Press 'enter'. The program will find the fabric/color and it will display the information, so you can make the changes.

To be able to change Std Cost and Act Cost for all colors of a fabric, enter **** as color code.

After changes are made, press 'enter'
If there are no errors you have to press F2 to update

To Delete a Fabric Record

Press F3 key
Type in Fabric Code
Color Code

Press 'enter'
The program will display the information for the fabric/color entered and it will ask you to enter the house(s) to update. A 'Y' has to be entered in the block/house you want to delete from.

If the fabric color has a cross reference set up or if it finds that there is activity since last inventory date the program will not accept the deletion.

If no errors are found then press F3 to delete

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To Inquire on a Fabric Record

Press F4 key

Type in Fabric Code
Color Code

Press 'enter'

The program will bring the information for this fabric/color on the screen showing a 'Y' in the block/house so you know to which house this record belongs.

Note: If you are in any function mode press F6 (clear function) before selecting the function you want next.

F7 function will display all the error messages

F8 will exit from the program

HELP WINDOWS

Underlined fields on the screen will display help information if '?' is entered in that field. To view your actual data, key '#' in the underlined field and press enter.

Help on FABRIC, CLR, VEND (Table 34), and CONTENT (Table 98) are the fields available for Help.

HS81***** FABRIC MASTER ***** (ADD)

FABRIC	CLR	TYPE	GRP	WD	UM	CNV	FCT	VEND
								?

SN DV ST LT STD
PATTERN DESCR

Content Description
CL 93% COTTON/7% LYCRA
CP 75% COTTON/25% POLY
CT 100% COTTON
LN 100% LINEN
TC 65% TENCEL/35% COTTON
TR 61% TENCEL/39% RAYON
Please Select >

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X

PLEASE SELECT A HOUSE...

f1 PREVIOUS PAGE NEXT PAGE f4 PAGE 1 OF 2 PRINT

HS81***** FABRIC MASTER ***** (ADD)

FABRIC	CLR	TYPE	GRP	WD	UM	CNV	FCT	VEND
								?

SN DV ST LT STD
PATTERN DESCR

Cont/Mill Name
ACK ACKER & JABLOW
ADV ADVANCE PACK FAX 818 238-9588
AGE A. G. E. ITALY
ALC ALCATRAZ
ALG ALGITEX/ITALY
ALK
Please Select >

61 62
X

PLEASE SELECT A HOUSE...

f1 PREVIOUS PAGE NEXT PAGE f4 PAGE 2 OF 33 PRINT f7 EXIT