S I S I * AMS2 USER MANUAL * RELEASE 9.0

A6130 * FABRIC QUALITY CONTROL SUBSYSTEM

To build and maintain data from "defect" data base using 'FAB-QC" data set.

Data Base: Defect

Data Sets: Key10-Index   Key15-Index   Key46-Index   FAB-QC

OPTIONS

1856   To access from A3070/A6510 to hold cut#s and yards used by style/clr/lot/PO (Monarch)

No Tables

Run A6130.PUB.AMS2

<u>Fields on Screen</u>

Style	(20)
Color	(15)
Cut Width	(3.1)
Lot	(10)
PO#	(6) From A6510 screen (If option 1856 is ON)
Date Received (MM/DD/YY) defaults to today's date	
Weight	(2.2)
Yardage	(5)
Torque %	(2.1)
Length	(2-2.2)
Shrink (calculated from length XX-XX.2 divided by total yards)	
Width	(2-2.2)
Shrink	(calculated same formula as for length)
Clr Std on File	(Y or N)
Clr App	(Y or N)
Crock Wet/Dry	(1.1)
PTS/100	(6)

The program does not verify any data, input all appropriate fields and press Enter. Screen will display "Data Not Found Press F1 if you Want to Add"

To access cut screen press F7 (if Option 1856 is ON).

To add cuts, press F1, enter cut no and yards used from that style/color/lot/PO#.

The yards used for the cuts entered will be reduced from the bal yards which are displayed in the screen. Press F8 to exit ADD cut function F8 to exit cut screen.

Continue adding data, F6 to clear, F8 to exit.

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S I S I * AMS2 USER MANUAL * RELEASE 9.0

If data is found, the function keys are activated to allow Add, Change,, Delete. If more than one record is found then functions F4 and F5 are set up to allow User to "browse" F4=Next, F5=Previous.

To change, input Style and press Enter. All data will display. Select Function F2, you may change all fields except Style, Color and Shrinkage fields, which are calculated. Press F1 to update, F8 to exit change.

To Delete, input Style and press Enter, all data will display. Select Function **F3 and press Enter, F8 to exit delete.**

F4 will display next color of the Style (if any)
F5 will display previous record (if any)

F8 will exit program

Report available:

MPC613FAB. QUALITY CONTROL REPORT

The report may be run on-line or SKEL R613 in MCP

There are up to 10 Style selections

Enter from and to dates

Enter 'N' to report clr-std = N
or enter 'Y' to report clr-std = Y
or spaces to report both

Enter 'N' to report clr-app = N
or enter 'Y' to report clr-app = Y
or spaces to report both

MPC623FABRIC PO'S SUMMARY BY LOT #

The report may be run on line or SKEL R623 in MCP.

From and To lot number range
From and To received date range
Start balance qty (records with balance less than this qty will not be reported - use 999999 to report all)

SKEL for 613   FAB QUALITY CONTROL REPORT

R R613
ENTER INPRI:
ENTER PRINT OUTPRI:

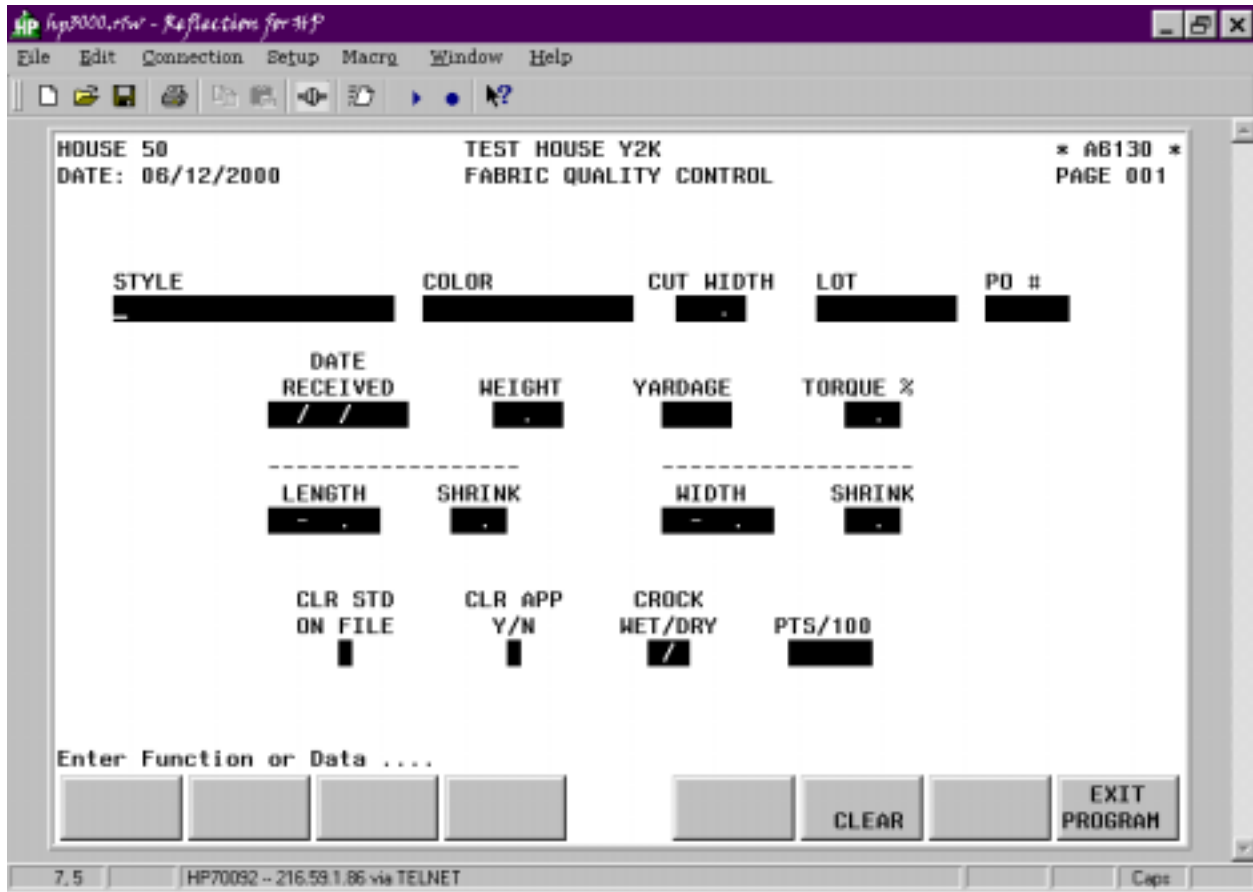## A6130 * FABRIC QUALITY CONTROL SUBSYSTEM

ENTER STYLE (01) OR HIT RETURN:
ENTER STYLE (02) OR HIT RETURN:
ENTER STYLE (03) OR HIT RETURN:
ENTER STYLE (04) OR HIT RETURN:
ENTER STYLE (05) OR HIT RETURN:
ENTER STYLE (06) OR HIT RETURN:
ENTER STYLE (07) OR HIT RETURN:
ENTER STYLE (08) OR HIT RETURN:
ENTER STYLE (09) OR HIT RETURN:
ENTER STYLE (10) OR HIT RETURN:
ENTER FROM DATE (MMDDYY):
ENTER TO DATE (MMDDYY):
CLR STD SELECTION * (HIT <RTN> 4 TIMES, THEN INPUT SELECTION):
ENTER 'N' TO REPORT CLR STD = N:
  OR 'Y' TO REPORT CLR STD = Y:
  OR ' ' (SPACES) TO REPORT BOTH:
INPUT CLR STD SELECTION:
CLR APP SELECTION * (HIT <RTN> 4 TIMES, THEN INPUT SELECTION):
ENTER 'N' TO REPORT CLR APP = N:
  OR 'Y' TO REPORT CLR APP = Y:
  OR ' ' (SPACES) TO REPORT BOTH:
INPUT CLR APP SELECTION:
ENTER SWR#:

SKEL FOR 623   FABRIC PO'S SUMMARY BY LOT #

R R623
ENTER INPRI:
ENTER PRINT OUTPRI:
ENTER 'FROM' LOT NUMBER (UP TO 10 POSITIONS):
ENTER 'TO' LOT NUMBER (UP TO 10 POSITIONS):
ENTER 'FROM' RECEIPT DATE (MMDDYY):
ENTER 'TO' RECEIPT DATE (MMDDYY):
ENTER START BALANCE QUANTITY (6 DIGITS) OR 9'S FOR ALL:
ENTER SWR#:

A6130 * FABRIC QUALITY CONTROL SUBSYSTEM

S I S I * AMS2 USER MANUAL * RELEASE 9.0

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HOUSE 50                    TEST HOUSE Y2K                    * A6130 *
DATE: 06/12/2000            FABRIC QUALITY CONTROL            PAGE 001


   STYLE              COLOR          CUT WIDTH   LOT           PO #
   _____            _____         ___        _____       _____

              DATE
           RECEIVED    WEIGHT      YARDAGE    TORQUE %
           / /          ___         ___        ___


           -------------------          -------------------
           LENGTH     SHRINK            WIDTH      SHRINK
           - .         .                - .        .


           CLR STD    CLR APP      CROCK
           ON FILE     Y/N        WET/DRY    PTS/100
              _         _            /         ____


Enter Function or Data ....

                                                              EXIT
                                           CLEAR            PROGRAM
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A6130 * FABRIC QUALITY CONTROL SUBSYSTEM