

# S I S I \* AMS2 USER MANUAL \* INTERIM RELEASE 10.0

## A5600 \* ON LINE CUT ALLOCATION

This program assigns cut numbers and dye lots to orders' lines which are within the parameters selected on the screen. (Usually customers use the 561 Report to find out which are the lines not assigned yet.) The lines may be accessed by Style of Fabric, and selected by status, priority, log range, ship week range and/or up to 18 individual logs.

This on-line screen shows open (unallocated) orders selected by customer log, Style, Color and Size quantities. It totals quantities by size to aid in the preparation of cut tickets. When selected on fabric, it will get all cross reference records for that fab color with only base code = '1' (base fab) and it has the ability to exclude certain styles and retotal. It then updates the lines selected. This information will also print on the picking tickets.

Program allows use of Dye-Lot code without entering the Cut-No (with option **1840 off** and option **1655 on**)

Data Base: AMS2

Data Sets: Control Xref Options Styles Lines

Files: **W5600** contains style/color and addresses of lines selected with that style and color

**OFL056** contains table from program with totals for each style/color. This allows an unlimited number of styles to be selected

**D5600** this file is used if sort is requested. It is written when details are requested to be displayed or printed

**S5600** sort file for A5600

**M5600** print file

**AUD5600** audit file written by this program. If none exists it is built by this program. This file is purged at the end of the daily stream

### Options

411 Allows you to print on line printer. If OFF, and you want to print, a device number for the printer must be specified

466 Allows status selection to include 'I' status lines

1757 Assign cut even if no xref for Style

### RUN INSTRUCTIONS

#### **Run A5600.PUB.AMS2 or A A5600**

It will display:

"to print details on site, enter device no" (2 positions)

enter the device number where you want to get the detail of lines printed

then it will ask:

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"enter sort code for details; 'P' = priority, 'L' = log, 'PL' = priority/log"  
if no sort, press 'return' (this will run faster)  
(this is to print later the detail lines when F5 or F4 for displaying are selected.)

the second screen will display:

"enter selections or function

F2 = change/inquire	F6 = clear screen
F3 = style select	F8 = end program"

you can select by fabric or by style

\*\*\* if you wish to select by fabric/color, enter the fabric code, color, cut number (entered in cut entry program), dye lot (used for the entered cut) and order lines status's you want.

\*\* 'S' and 'C' status's are not allowed

\*\* 'H' status is not correct; it is OK if 'HC', 'HB' or any other kind of H status order

You can also select certain priorities, log ranges, ship week ranges and specific log numbers.

After you key information press 'ENTER' and the styles using the fabric will be displayed on the screen. You will see color, coordinate group, units by size, total of units, yield per unit, total of yards used and at the bottom, the grand totals.

\*\* if it says "No qualifying lines found" it means that you don't have lines within that selection including styles using that fab/color or they have already been allocated.

The functions keys no. displayed are:

F1	updates lines for Styles selected
F2	updates lines for Styles selected and prints totals as they appear on the screen
F3	go to next page, if more than 12 Styles (fabric select only)
F4	display detail lines from orders on screen (goes to second screen)
F5	prints detail lines from orders
F6	returns to parameter entry

If before updating you want to see which are the orders involved you can select F4 (display detail) or F5 (print detail). If F4 is selected you have to key the Style code and color and then press 'ENTER'. Then you will see customer no., log no., abbrev., line no., coordinate group, units per size, total of units, line status, priority, ship week and yards used.

If you press F5 it will print the lines detail to the device number entered at the beginning of the program. To get it, when you exit from the program, type 'SHOWOUT SP" and the file M5600 will be there to print.

Then if you want to exclude any style/color displayed, space out the 'X' in front of the style and press 'ENTER'. This has to be done before pressing F1 or F2 to update. If you don't want to update press F6 to clear.

When updating (only if selecting by fabric), the function keys are:

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F1 updates all Styles selected  
F3 updates only styles on page being displayed (if more than 12 Styles)  
F6 Skip this page (if more than 12 Styles)

or change selects and press 'ENTER'.

\*\*\* If selecting by Style/Color:

Press F3 (Style select) and you will be able to key the style, color, cut number (entered in cut entry prog.), dye lot (used for that cut) and order lines status's.

As in fabric selection you can specify priority, log ranges, ship week ranges, log numbers.  
After entering information press 'ENTER'.

\*\*\* If it says 'No lines found for this Style/Clr' it is because there are no lines with that style/color within that selection or they have already been allocated

If some lines were found it will display the information.

The procedure from now on is the same as when you select by fabric. The only difference is that the functions displayed are:

F2 Change/inquiry  
F6 Clear screen  
F7 Display error  
F8 Exit function (goes to first screen)

\*\*\* Note for both selections:

If when selecting and entering the fab. or style code, color, cut no., dye lot and status's, you forget to enter the 'dye lot', and press 'ENTER', though you key the dye lot afterwards and you update, the dye lot will be wrong. If you inquire on the order (AINQ, F3) you will see the cut-no next to the line but in the dye lot place the cut date will be displayed instead. To change it, select F2, and you can do it by fabric or by Style. To access the allocated lines leave the 'dye lot' blank and after pressing 'ENTER', you will have the inform. On the screen. So, go ahead and key the correct dye lot, and update.

### Changes or Inquiry ###

If you want to change or inquire on what was allocated, you can do it by fabric or by style, pressing F2.

You enter the fabric or style, color, cut-no, dye lot and order lines status and press 'ENTER'. If you only want to inquire after the information is displayed, press 'F6' (clear).

### Important notes:

You can 'deallocate' by this program. You can do it by fabric or Style. Use F2 function (change/inquire). After having the information on the screen, space out the 'Cut No" and 'Dye Lot", press 'ENTER' and update (F1 of F2).

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You will be able to see the cut-no and dye lot assigned to a line by inquiring on the order with the AINQ program (customer status). Also the cut no is shown in A2100 prog (Order Maintenance) in the 'Desc-2' field. Also the 500 rep. with sort and break key = 21 (dye lot) will print the dye lot and cut-no assigned to the lines.

H550\*\*\*\*\* A M S SYSTEM 2 0 0 0 - CUT ALLOCATION (A5800) \*\*\*\*\*

ENTER SELECTIONS OR FUNCTION

F2=CHANGE/INQUIRE F6=CLEAR SCREEN  
F3=STYLE SELECT F8=END PROGRAM

FABRIC [ ] COLOR [ ] CUT NO [ ] LOT [ ] STATUSES [ ] [ ] [ ]

PRI LOG RANGE SHIPWEEKS -----LOG SELECTS-----

X	STYLE	CLR	GP	1	2	3	4	5	6	7	8	9	10	11	12	TOT	YLD	USAGE

CHANGE INQUIRE STYLE SELECT CLEAR SCREEN END PROGRAM

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