

SISI * AMS2 USER MANUAL * RELEASE 10.0

A1310 * BLANK STOCK XREF

To be used to control blank stock inventory, (undyed, unscreened, T shirts, sheets, etc) being used as a components for manufactured styles. Finished styles (selling style #) have gone through different mfg processes or levels.

The following relationship has been established:

Blank Style (raw)	>Grandfather or level 1
Blank Dyed	>Father or level 2
Blank Screened	>Son or level 3
Embroidered, etc.	

Ex:	<u>Style Color</u>	<u>Desc</u>	<u>Level</u>
	09800 BLNK	BLANKTEE	01 GRANDFATHER
	09800 BLU	DYEDTEE	02 FATHER
	01015 BLU	PRINTTEE	03 SON

AMS2, STXREF, Styles, Tables

FILES None

FUNCTION KEYS

F4 Abort entry
F8 End process

OPTIONS

1560 Validates style clr against AMS2 style master

This program requires the STXREF Data Base. If you are already using this data base you MUST get a new version from SISI. Install instructions will be provided. (Unload/load will be required of the STXREF data base.

Run Instructions: Run A1310.PUB.AMS2

The program asks you to select

(1) ADD (2) CHANGE (3) DELETE (4) INQUIRY

Type your reply and return or F8 to exit.

Be sure all your blanks and components are set up in style master).

Enter master style <ret>

Enter your grandfather level 1 first.

Ex type

Style	Color	Level
	09800	BLNK

Enter color <ret>

If this is a new style in the XREF, level 01 will automatically appear.

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Now key all the fathers (level 2) that use 09800 BLNK

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Ex	Style 009800	Color BLNK	Level 01
1.	09800	RED	02
2.	09800	WHT	02
3.	09800	BLU	02

When all level 2 are entered hit F8 END 'enter item # to change' - (if none hit return) 'blank stock xref added' message will display.

Continue entering more BLANKS (grandfathers). Do not enter any other level at this time.

When all grandfathers are keyed, start entering your fathers & relate them to their sons:

Ex	Style 09800	RED	02
1.	01015	RED	03
2.	01018	RED	03
2.	6015A	RED	03

Follow same entry steps as above.

Change

Use this function to change or remove a xref between level 1-2 or level 2-3.

Follow entry steps above

-To change a relationship between level 1+2. key your level 2 style color. The screen will display all xrefs.

Enter the xref line no you wish to change or delete. To delete type "@" & hit return. Otherwise put in corrected information.

-To change a relationship between level 2+3.

Key level 2 style clr as master and level 3 styles will display.

Delete

To delete ALL xrefs for a style clr use this function.

Enter style clr of grandfather or father.

All xrefs will display

Answer Y/N to delete prompts.

Inquire

Enter level 1 or 2 style clr & all xrefs will display.

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*****
HSxx * * * * * B L A N K   S T O C K   X R E F * * * * *
STYLE .....          COLOR ....LEVEL ..

-----
STYLE CLR LV          STYLE CLR LV          STYLE CLR LV
(1) ADD   (2) CHANGE  (3) DELETE  (4) INQUIRE >
*****
```

Each screen holds 42 entries.
There is a maximum of 5 screens (210 cross-references per level maximum).