S I S I * AMS2 USER MANUAL * RELEASE 10.0

A1170 * STYLE INVENTORY TRANSFER

To be used when transferring Inventory from one Style-Color to another Style-Color or Work In Process

AMS2, AMSAUX Data Bases; Styles, WIP, Table Data Sets

FILES   None

FUNCTION KEYS

F1	Color
F2	Size
F3	Inv to WIP (Blank Stock Transfer)
F4	WIP to Inv
F5	WIP to WIP
F6	Clear
F7	See Errors
F8	Exit Program

OPTIONS

158	Contract trend analysis FM36 & FM37
274	Update Fabric/Loc Dset
344	Check Invalid Prepack
396	Check if Style is at W in Style Master
679	Dates in DDMMYY format
803	Write receipts to AMSAUX Data Base
869	Verify reason codes on seconds
1017	Labor amt per unit required
1071	Add seconds into seconds, damages lost, incomplete
1158	Do not update accummed cuts
1371	614 Status S Cuts = Storage
1395	Same cut # on transfer (F5)
1444	Require cut-no (custom)
1480	Keep cut info, clear style
1634	Writes to FM321 (custom)
1635	F3 is unavailable
1818	Will use "RR" code for WIP to WIP transfers (F5)
1849	Write into flat file CD3070 all transfers from inventory to WIP

FUNCTION F1
Used to transfer inventory using the saame size but to another Style/Color.

DATE (6)	MM/DD/YY
REFERENCE NO (6)	Document number if any
FROM STYLE (8)	Take from inventory this Style
TO STYLE (8)	Add to this Styles' inventory, i.e., damages
FROM COLOR (4)	Take from this color inventory

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TO COLOR (4)   Add to this color inventory

TOTAL (6)   Total quantity to be adjusted

VALID SIZE   Qty by size which must add up to the TOTAL field

RS CS (1)   Setup Table Number SC with table key D for damages; S for   seconds with User defined literals

Example: Table Key   Literal
                            SCD   01234
                            SCS   56789

FUNCTION F2

Permits transfers of inventory with changes of sizes and Style/Color.

DATE (6)   MM DD YY

REFERENCE NUMBER (6)   Document number if any

TOTAL UNITS (6)   Total amount to be changed

FROM STYLE/COLOR   From Style/Color to be taken from inventory

TO STYLE/COLOR   To be added to inventory

VALID SIZES   Sizes to be changed which must add up to the TOTAL units.

FUNCTION F3

Work in Process transfer information, transfers inventory from a Style/Color back into Work in Process as a C status cut. When to use this function: You have blank stock in your inventory and will now send out this blank Tee Shirt to get a screen put on it, causing a WIP, when screen printers are now done with this you may then receive it in A3200.

DATE (6)   MM/DD/YY

REFERENCE NUMBER (6)   Document Number if any

FROM STYLE (8)   Style which inventory will be taken from

TO STYLE (8)   which will create Work in Process

FROM CUT (5)   only valid for F4, F5 transfers

CUT NO (5)   Cut Number issued to Contractor

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COMP DATE (6)   MM/DD/YY (completion date of cut)

FOR COMP (6)   MM/DD/YY (completion date of orders)

CNTR (2)   Contractor number from Table 12

CUT LOC (2)   Location number from Table 26

LABOR (6)   Labor amount per piece

FROM COLOR (4)   Color which will be taken from inventory

TO COLOR (4)   Color to generate WIP

TOTAL (8)   Total quantity by size

VALID SIZES   Qty by size to add up to TOTAL

RS CD (1)   Reason code from Table SC

FUNCTION F4

To transfer from WIP to inventory enter data in the following fields: (allows reduction of units on a rework WIP entry)

DATE (6)   MM/DD/YY

REFERENCE NO (6)   Document number if any

INV STYLE (8)   Style which will go into inventory

WIP STYLE (8)   Style which will be taken from WIP

FROM CUT (5)   Cut number which will transfer to inventory

INV COLOR (4)   Color which will go into inventory

WIP COLOR (4)   Color which will be taken from WIP

TOTAL (8)   Total quantity of units

VALID SIZES   Qty by size to add up to total

FUNCTION F5
To transfer from one cut to another without bringing into your warehouse as received goods first.

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DATE (6)   MM/DD/YY

REFERENCE NO (6)   Document no if any

FROM STYLE (8)   Style in WIP to be transferred from

TO STYLE (8)   Style in WIP to be transferred to

FROM CUT (5)   Must be a valid cut in WIP

TO CUT (5)   Cut number you are transferring to

COMP (6)   MM/DD/YY

FOR COMP (6)   MM/DD/YY

CONTR (2)   Contractor you are transferring to

LOC (2)   Location No (if using, must be valid in Table 26)

LABOR (6)   Labor amount per unit

FROM COLOR (4)   WIP color transferring from

TO COLOR (4)   WIP color transferring to

TOTAL (8)   Total quantity

VALID SIZES   Qty by size to add up to total

RS CD (1)   Reason code from Table SC

Audit Report A1171 is created and may be used as a cut ticket if the following options are on:

1096   Sort and break on cut-no
1109   Print on 8-1/2 x 11 paper
1342   Audits update Inven data base

4

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Reflection 1 - HP3000.R1W

 File   Edit   Connection   Setup   Script   Window   Help

HS99 * * * * * * *   STYLE  INVENTORY  TRANSFER  * * * (A1170) * * * * * * * *
ENTER FUNCTION.....

DATE  /  /     REFERENCE NO

                    FROM  ------------------  TO  ------------------
  - FROM -   - TO - -   CUT      CUT     COMP    FOR COMP   CNTR  LOC   LABOR
                                              /  /     /  /                .

  - COLOR -      1   2   3   4   5   6   7   8   9   10  11  12  RS
  FROM  TO  TOTAL                                                CD


 - - - - - - - - - - - - FOR F2 USE ONLY - - - - - - - - - - - - - - -
DATE  /  /     REFERENCE NO          TOTAL UNITS

FROM STYLE CLR


TO   STYLE CLR


  f1        f2        f3        f4           f5       f6       f7       f8
TRANSFER  TRN SIZE  INV->WIP  INV<-WIP     WIP->WIP  CLEAR    ERRORS    EXIT

   4,7        HP70092 -- 192.1.1.1 via VT-MGR      Enter  Insert  Num  Caps  Stop
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